

# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020

TÜVRh/15085/CL1/530/18/2A1

TÜV Rheinland Industrie Service GmbH hereby certifies that the welding company

**LB Steel**  
**15700 Lathrop Avenue**  
**Harvey, IL 60426**  
**United States Of America**

fulfills the requirements  
for the scope according to

**EN 15085-2:2020 classification level CL1**  
**in the type of activity P**  
in the range indicated in the annex.

validity: 2024-04-29 until 2025-05-07

Cologne, 2024-04-29  
Place and date of issue

Lead auditor: Dipl.-Ing. NORDHAUSEN

  
Dipl.-Ing. MAKOWKA  
Head of certification body



TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany

# Scope of the certificate

TÜVRh/15085/CL1/530/18/2A1

## Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2 8	t = 3 - 24 mm t = 1.4 - 50 mm	FW, manually FW, manually
135	1.2	t = 3 - 24 mm	FW, BW, partly mechanized
141	1.2	t = 3 - 24 mm	BW, manually

## Area of Application:

- New build of rail vehicles and their components:
  - Bogies and bolster

## Responsible welding coordinator(s):

Adam Goodman, Level A

born: 1994-12-24

## 1st deputy(ies) of the responsible welding coordinator(s):

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## Others deputies:

Michael Powers, Level C

born: 1952-09-29

## Remarks:

The welding coordinator Adam Goodman is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

## Register no.:

TÜVRh/15085/CL1/530/18/2A1

## General provisions:

The General Terms and Conditions of the TÜV Rheinland Industrie Service GmbH apply in the currently valid version.

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany